

General Description

- 60:40 indoor polyester type, for hybrid purposes.
- Excellent flow
 - Medium cure
 - High gloss surface
 - Very good mechanical performance

Extrusion & Application Conditions

Extruder:	Lingyu SLJ-25
Zone I temp.:	85~105 °C
Zone II temp.:	90~110 °C
Screw speed:	400~500rpm
Panel:	0.5mm pre-treated cold-rolled steel
Spray gun:	Lingyu SJ-5
Voltage:	60~90kV
Curing cycles:	10 min. @ 180 °C 15 min. @ 160 °C

Packaging

- White PE bag, N.W.25kg/bag, 1000kg/pallet.
- Big bags 750 kg

Storage

The product can be stably stored for at least one year when kept in closed containers in a dry place at temperature below 30 °C .
Avoid exposure to direct sunlight.

Product Specifications

Property	Range	Test Method
Appearance	clear granule	Visual
Viscosity	3000~5000 mpa.s	ASTM D4287
Acid value	48~53 mg KOH/g	ASTM D1639
Color	Max 5	ASTM D1544
Tg	appr.58	DSC

Starting Formulation

Component	Weight
P 3408	360.0
KD-213	240.0
Titanium dioxide	300.0
LC-88 Flow agent	9.0
Benzoin	4.5

Film Properties

Item	Result	Test Method
Film thickness, μm	approx. 60	ASTM D1186
Gloss @ 60°, %	92 unit	ASTM D523
Direct/reverse impact, inch lbs	80/80	ASTM D2794
1/8" Conical mandrel	pass	ASTM D522
Adhesion(cross cut)	5B	ASTM D3359
Pencil hardness	H	ASTM D3363

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